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9-89Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-797-211
Job Sheet 175191**Part No:** D206-797-211**Job Qty:** 2 ea**Part Name:** 206L / L1 / L3 / L4 Quick Release Mounting Provisions - Fits LH or RH**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 3/28/18**Job Tracking No:****Due Date:** 4/6/18**Created By:** Linda Lacelle**Type:** SOLD**Description:****Note:** DWG REV D SHEET 17 IPP Rev:A 11.02.10 as per IIN rev.A DD verf:JLM IPP Rev:B 11.04.18 MS24694-10 TO MS24694-S10 DD verf:JLM IPP Rev:C 11.04.19 added(1) D4293-1(was missing) DD verf:JLM IPP Rev:D 11.09.12 @ chg 002 DD verf:EC**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	4/6/18	4/6/18	0.00	0.00	Start Up Stores/Pkg-1		APR 17 2018
110	Packaging	2 pcs	4/6/18	4/6/18	0.00	0.00	Packaging1-3		APR 17 2018
120	QC	2 pcs	4/6/18	4/6/18	0.00	0.00	QC4		DAS
125	DC	2 pcs	4/6/18	4/6/18	0.00	0.00	DC		58
130	Packaging	2 pcs	4/6/18	4/6/18	0.00	0.00	Packaging3-1		9-89
140	QC21-FG	2 Ea	4/6/18	4/6/18	0.00	0.00	QC21		APR 17 2018

Part Op 125 - Photocopy bluefile & type labels per PPPD206-797-211 CHG002

Descriptions: 130 - Identify and pack for shipping as per PPP D206-797-211 Location:FG034

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6-17A	Bolt	4 Ea (2 ea)	90-Start up Operation	5002324
AN6-20A	Bolt	4 Ea (2 ea)	90-Start up Operation	50137736-0
D4271-011	Beam Assembly, Fwd	2 Ea (1 ea)	90-Start up Operation	5056052
D4271-013	Beam Assembly, Aft	2 Ea (1 ea)	90-Start up Operation	5056311
D4292-1	Fitting	4 Ea (2 ea)	90-Start up Operation	50496352 5059779 X2
D4293-1	Fitting	4 Ea (2 ea)	90-Start up Operation	5049448
D4314-1	Shim	8 Ea (4 ea)	90-Start up Operation	5057130 X1 5034889 X6 5
D4314-3	Shim	8 Ea (4 ea)	90-Start up Operation	5034290
D4713-1	Spacer	2 Ea (1 ea)	90-Start up Operation	5044152
MS21042L6	Nut	8 Ea (4 ea)	90-Start up Operation	5055762 5074399 X6
MS24694-S10	Screw	8 Ea (4 ea)	90-Start up Operation	5120586
MS27151-19	Nut	8 Ea (4 ea)	90-Start up Operation	5042850
MS3367-5-0	Tie Wrap	2 Ea (1 ea)	90-Start up Operation	5123164
NAS1149D0663J	Washer	16 Ea (8 ea)	90-Start up Operation	5024477

446



Container No: S061661



Part: D206-797-211

Job No: 175191

Serial No/Batch: S061661

Revision:

Inspector:

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Date: 04/17/18

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN6-17A	4	15	0
	AN6-20A	4	24	0
	D4271-011	2	0	0
	D4271-013	2	0	0
	D4292-1	4	2	0
	D4293-1	4	4	0
	D4314-1	8	7	0
	D4314-3	8	19	0
	D4713-1	2	19	0
	MS21042L6	8	426	0
	MS24694-S10	8	56	0
	MS27151-19	8	31	0
	MS3367-5-0	2	808	0
	NAS1149D0663J	16	1,453	0
Part Specifications				
Specifications could not be found.				

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002146	S057371	AN6-17A	Bolt	s006324	ST334	4
002146	S057370	AN6-20A	Bolt	fm137736-0	ST334	4
002146	S056052	D4271-011	Beam Assembly, Fwd	S056051	ST452	2
002146	S056311	D4271-013	Beam Assembly, Aft	S056054	ST453	2
002146	S048635	D4292-1	Fitting	S051433	ST533	2
002146	S061657	D4292-1	Fitting	s059879	ST533	2
002146	S048449	D4293-1	Fitting	S051432	ST533	2
002146	S051581	D4293-1	Fitting	S051473	FG034	2
002146	S012758	D4314-1	Shim	S012755	ST085	1
002146	S034880	D4314-1	Shim	S034878	ST085	6
002146	S061425	D4314-1	Shim	s057130	ST085	1
002146	S057369	D4314-3	Shim	S034890	ST085	8
002146	S057368	D4713-1	Spacer	S044152	ST111	2
002146	S057365	MS24694-S10	Screw	f120986	ST284	8
002146	S057367	MS27151-19	Nut	s042480	ST275	8
002146	S057366	MS3367-5-0	Tie Wrap	F123164	ST272	2
002146	S057364	NAS1149D0663J	Washer	s024481	ST263	16

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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REFERENCE ONLY

5.0 PARTS LIST

Qty -021	Qty -022	Qty -023	Qty -024	Qty -211	Part Number	Description
X					D206-797-021	QUICK RELEASE HELI-UTILITY-BASKET
	X				D206-797-022	QUICK RELEASE HELI-UTILITY-BASKET
		X			D206-797-023	QUICK RELEASE HELI-UTILITY-BASKET
			X		D206-797-024	QUICK RELEASE HELI-UTILITY-BASKET
1	1	1	1	X	D206-797-211	QUICK RELEASE BASKET MOUNTING KIT
1					D4272-011	BASKET ASSY, HEAVY DUTY LID, LH
	1				D4272-012	BASKET ASSY, HEAVY DUTY LID, RH
		1			D4272-013	BASKET ASSY, LIGHT WEIGHT LID, LH
			1		D4272-014	BASKET ASSY, LIGHT WEIGHT LID, RH
				1	D4271-011	BEAM ASSY, FWD
				1	D4271-013	BEAM ASSY, AFT
				2	D4292-1	FITTING
				2	D4293-1	FITTING
				4	D4314-1	SHIM
				4	D4314-3	SHIM
				1	D4713-1	SPACER
				2	AN6-17A	BOLT
				2	AN6-20A	BOLT
				8	NAS1149D0663J	WASHER (OR AN960JD616)
				4	MS21042L6	NUT (OR MS21042-6)
				4	MS27151-19	NUT
				4	MS24694-10	SCREW
				1	MS3367-5-0	TIE WRAP

Change Record

Part Number D206-797-211Page 1 of 1Description BASKET MOUNTING INSTALLATION[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐							
		OTHER : ☐							